

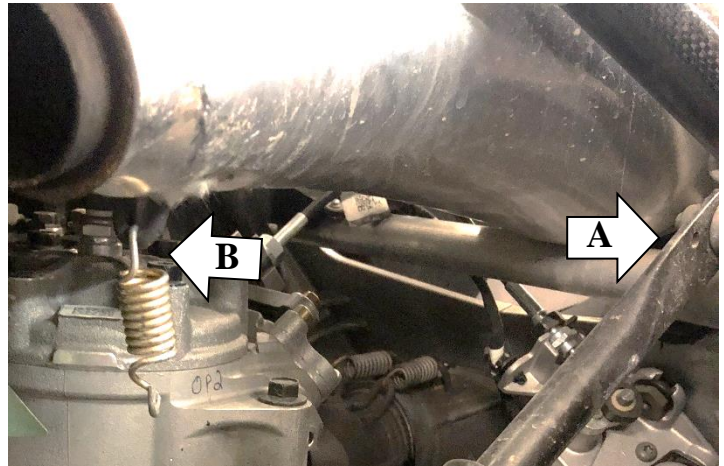
MBRP

Muffler Installation Instructions

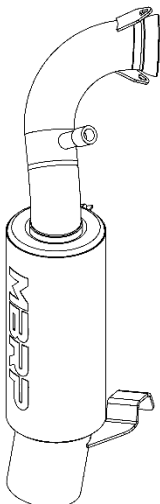
430T209 / 4300311 2019-2021 POLARIS 850 AXYS Pro-RMK/SKS/RMK Khaos, Switchback(Pro-S/XCR/Assault), Indy(XC/Adventure), Rush(XCR/Pro-S)
2021 POLARIS 850/650 MATRYX Switchback(Assault), Indy(XC/VR1)

Note: Local regulations may limit or prohibit modification to your snowmobile's emissions system and/or the sound levels that it generates. It is your responsibility to be aware of restrictions that may apply to your intended use of this product.

1. Remove the side panel to access the stock muffler.
2. Remove the two springs attaching the muffler to the tuned exhaust pipe (set springs safely aside so they can be reused).
3. Remove the spring further up the tuned exhaust pipe to allow the pipe to move freely.
4. Remove the spring on the front-side of the stock muffler (retain spring for reuse).
5. Remove the spring on the backside of the stock muffler (retain spring for reuse).
6. Remove the stock muffler from the belly pan. Be careful not to damage the gasket at the muffler inlet.
7. Ensure that both the muffler inlet gasket and the lower rubber mount are properly in place on the vehicle.
8. Install the MBRP muffler in the same location as the original muffler.
9. Reattach the spring to the tuned exhaust pipe.
10. Hook the provided spring extension into the frame hole that was previously used for the front-side stock muffler spring [A], then, using the longer stock spring, connect the lower spring tab on the outlet of the tuned pipe [B] to the spring extension.
11. Reattach the two springs on the muffler inlet (Note there will now be two springs on the lower spring tab of the tuned pipe).
12. Attach the last of the shorter stock springs at the rear spring tab location.
13. Replace the side panel.



Note: During certain engine speeds, the engine pull cord will oscillate and can potentially contact the muffler inlet pipe. It is important to be aware of this and monitor the condition of your pull cord. The MBRP muffler assembly maintains the same clearance to the pull cord as the stock muffler and, as such, MBRP Ltd. will not assume responsibility for any damage to the pull cord. *If increased clearance to the muffler is desired, the pull-cord pulley can be removed, however this may subject the cord to other points of contact.*



CAUTION: **DO NOT** touch muffler while snowmobile is running or shortly after it has run, as it may result in personal injury.

MBRP Ltd. warranty applies for a two (2) year period from the date of purchase to defects in product material and workmanship and is to the original purchaser on record and for the original vehicle for which it was designed and installed. This warranty is limited, at MBRP's sole determination, to the repair or replacement of defective product only and does not include the cost of removal or re-installation, damage by accident, abuse, misuse or misapplication or any consequential damages however they may arise. Determination of warranty coverage shall be at the discretion of an authorized MBRP quality engineer.

